

neck, adjust turning tool Ⓚ to the desired cutting depth. Turn the case neck to the proper length. The manual feed speed should be slow enough to let the turning tool give a smooth uniform cut. Slide the adjustment bushing on the shaft until it contacts the cutter guide to the set length. Tighten the setscrew. Continue to turn the handle as the cutter head is slowly returned over the turned case neck. Your manual turning tool is now set and ready for the next case.

TIPS AND REMINDERS

- To keep from damaging the feed threads, remember to lift the feed nut when sliding the shaft to align the case and when returning the cutter head over the turned case neck.
- If necessary, make fine adjustments to the depth or length of cut.
- Occasionally lubricate the shaft with a light oil. The pilot should be lubricated as needed with case resizing lubricant.

Pilot/Neck Reamer Combinations

.17 Caliber	98877	7mm Caliber	98883
.223 Caliber	98878	.30 Caliber	98884
6mm/.243 Caliber	98879	8mm Caliber	98886
.25 Caliber	98880	.338 Caliber	98887
6.5mm Caliber	98881	.35 Caliber	98889
.270 Caliber	98882	.375 Caliber	98891

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CASE NECK TURNING TOOL



PRODUCT INSTRUCTIONS